

The M203grip with the Tactical Light Module Accessory Assembly Instructions

1. WHAT IS IN YOUR KIT:

NSN: 5340-01-425-7053
Part Number 71K039



1. Tactical Light Module with the SureFire® Flashlight



2. SureFire® Lithium batteries



3. SureFire® Manual



Figure 4

2. ASSEMBLY: Unscrew the Clamp Assembly from the handle of your M203grip (Figure 4). The mandrel will be replaced by the one on the Tactical Light Module Assembly. Put the Clamp Assembly Screw through the Tactical Light Module and into the Handle. Make sure the light is aligned to the clamps as shown in the picture (Figure 5). Otherwise the clamps will not close when the handle is tightened.



Figure 5

3. INSTALLING THE BATTERIES: Unscrew the **FRONT** of the light without removing it from the mounting sleeve. Install the batteries as shown. Replace the lens assembly. **DO NOT OVER TIGHTEN. (Follow applicable laws and regulations for disposal of batteries.)**



Figure 6



Figure 7

4. OPERATION:

The flashlight is activated by pushing the button at the rear of the flashlight. The flashlight will only light while you are pushing on the button. This is to prevent accidental illumination during tactical operations.

While you can remove the flashlight from the sleeve, it is **NOT** recommended. **DO NOT ATTEMPT TO REMOVE THE SLEEVE FROM THE GRIP.**



Figure 8



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